



## **CA 727**

## **Corner Cleaning Machine**

- Cleans the welding seam on lower, upper and outer corner surfaces of welded profiles.
- Full automatic PLC operating system
- Automatic identification and cutter set positioning of frame and sash profiles
- Two cutter locations for individually assembled sets of cutters
- Automatic system for pushing the welded profiles to the back fence to provide accurate centering
- The profiles are fixed by horizontal and vertical clamps ensure optimum work piece fixing
- Standard equipped with profile support arms
- Fully guarded

## **Technical Features**

• Power supply: 415V, 3ph, 50-60Hz

• Power output: 1.1kW

• Spindle speed: 2,800rpm

• Max cutter diameter: 160mm

• Max profile width: 120mm

Max profile height: 90mm

• Min profile height: 40mm

• Air pressure: 6-8bar

Machine height: 1,500mm

• Machine length: 700mm + 1,440mm(arms)

• Machine width: 1,500mm

Machine weight: 220kg